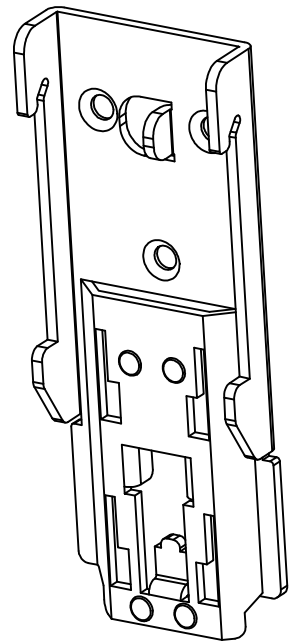
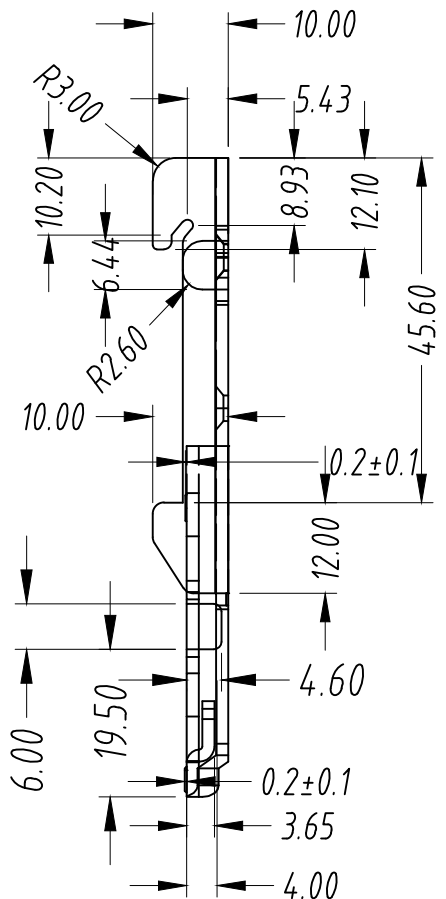
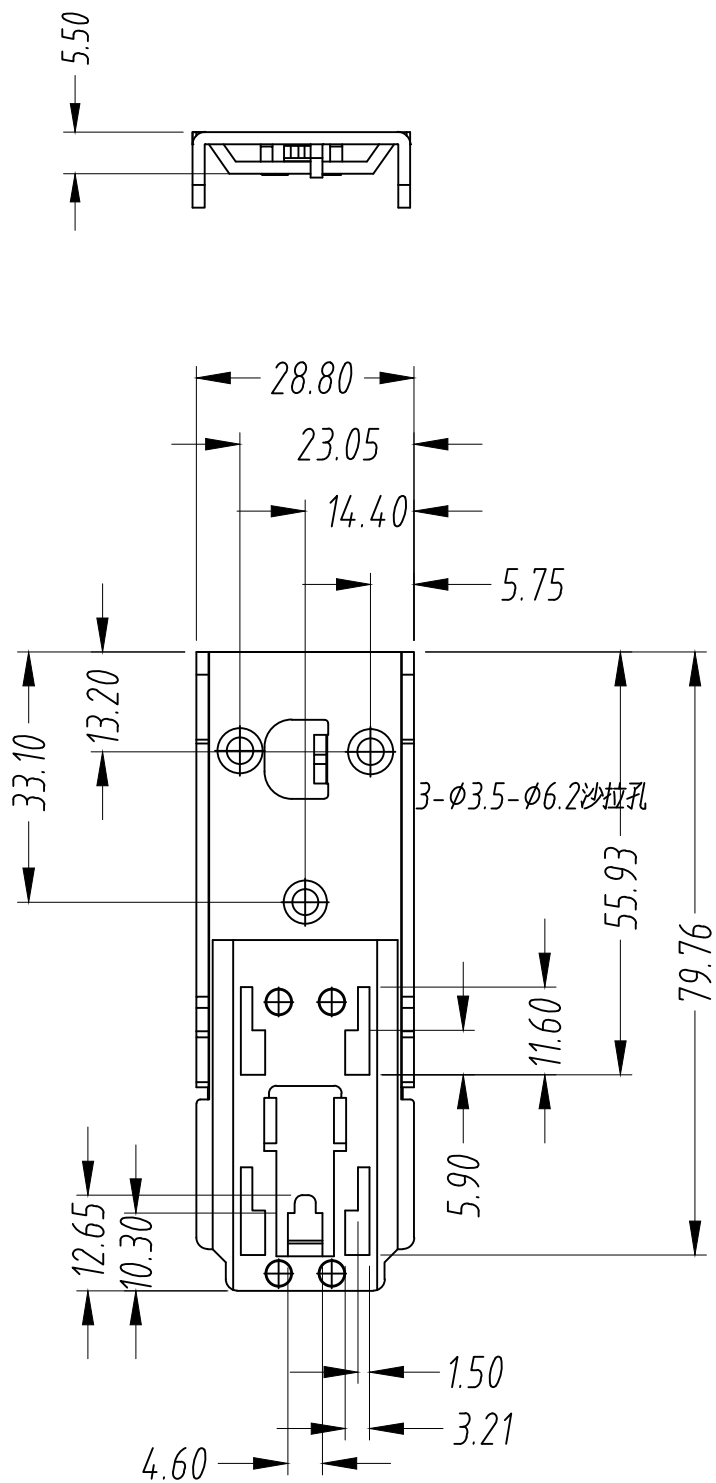


A		B		C		D		E		F		G		H		
										REV.	DESCRIPTION			ECN. CORE		DATE



	MATERIAL: SPCC(加硬材料) T=1.6mm			DWG NAME: 掛座TYPE2	
	FINISH: 鍍藍鋅+封閉			DWG. NO: XDR-120E	
	TOL. () ×. ±0.35 ×.× ±0.25 ×.×× ±0.15	ANGLES ±0.5° (✓) UP to 100:±0.2mm 100 to 200:±0.3mm 200 to 300:±0.4mm 300 to 400:±0.5mm	DATE: 2025-04-17		P/N0: DGG2DRP17
SCALE: 1 : 1					
SHEET: 1 OF 4					
NOTE:				REV. R0	

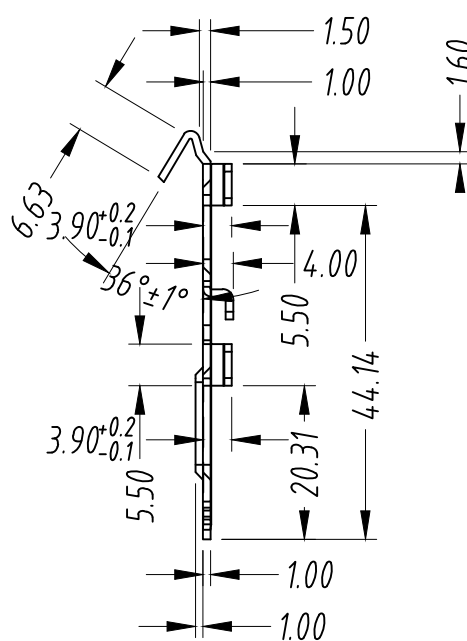
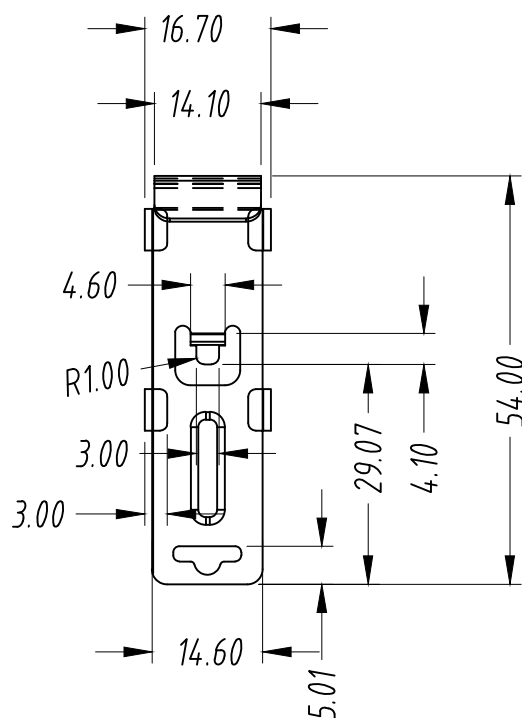
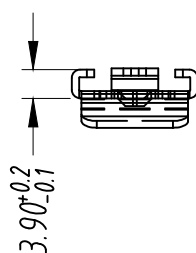
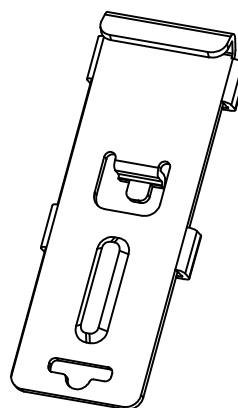
A

B

C

D

REV.	DESCRIPTION	ECN. CORE	DATE

MATERIAL: 不銹鋼304 $t=1.0\text{mm}$

DWG NAME: 掛座配件TYPE2

FINISH: 脫脂洗淨

DWG. NO: XDR-120E

TOL. () ANGLES $\pm 0.5^{\circ}$ (✓)

x.	± 0.35	UP to 100: $\pm 0.2\text{mm}$
x.x	± 0.25	100 to 200: $\pm 0.3\text{mm}$
x.xx	± 0.15	200 to 300: $\pm 0.4\text{mm}$
		300 to 400: $\pm 0.5\text{mm}$

DATE: 2025-04-17

P/NO: DGG2DRP17

NOTE:

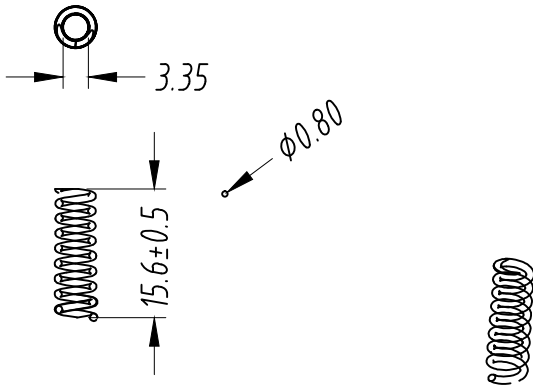
SCALE: 1 : 1

UNIT: mm

SHEET: 2 OF 4

REV. R0

REV.	DESCRIPTION	ECN. CORE	DATE



MATERIAL: 不繡剛彈簧鋼

DWG NAME: 彈簧

FINISH: 脫脂洗淨

DWG. NO: XDR-120E

TOL. () ANGLES $\pm 0.5^\circ$ (✓)

DATE: 2025-04-17

P/NO: DGG2DRP17

x. ± 0.35 UP to 100: ± 0.2 mm
x.x ± 0.25 100 to 200: ± 0.3 mm
x.xx ± 0.15 200 to 300: ± 0.4 mm
300 to 400: ± 0.5 mm

SCALE: 1 : 1

UNIT: mm

SHEET: 3 OF 4

REV. R0

NOTE:

A

B

C

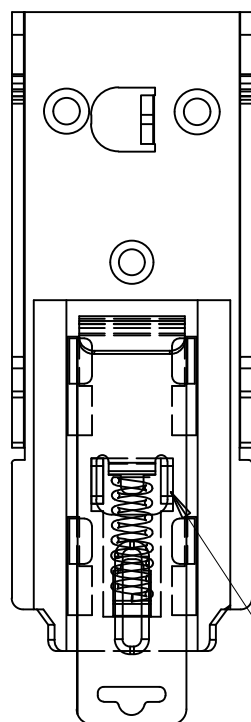
D

REV.

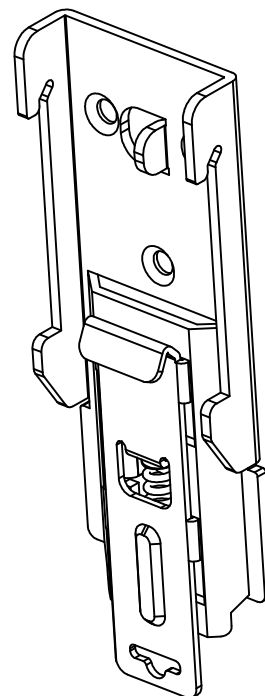
DESCRIPTION

ECN. CORE

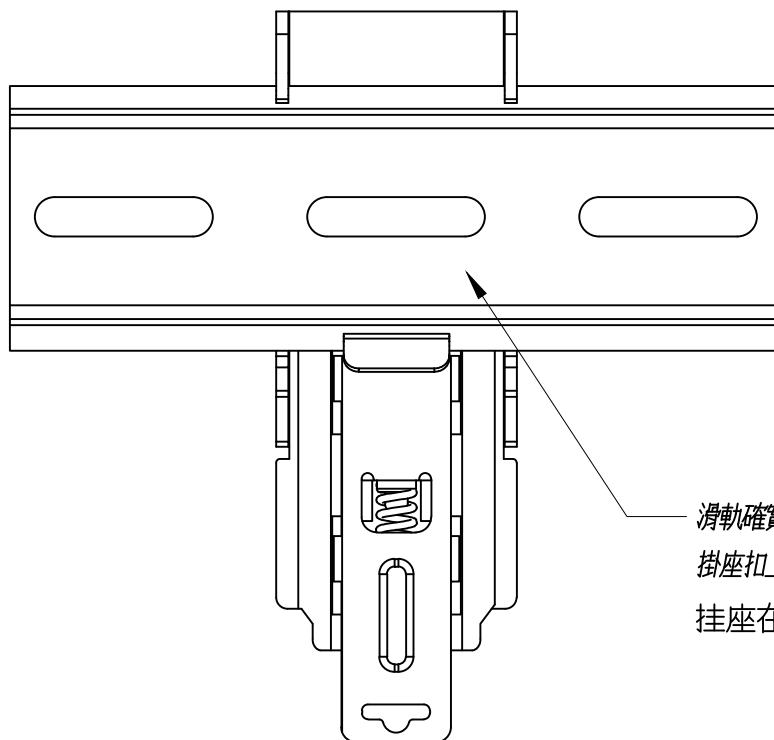
DATE



測試作動是否順暢



組合圖



滑軌確實嵌入固定片中並確認

掛座扣上滑軌不能鬆脫

掛座在自然狀態下能自動滑入導軌

MATERIAL: 不鏽鋼304 $t=1.0\text{mm}$

DWG NAME: 掛座配件TYPE2

FINISH: 脫脂洗淨

DWG. NO: XDR-120E

TOL.

ANGLES $\pm 0.5^\circ$

DATE: 2025-04-17

P/NO: DGG2DRP17

()

(✓)

SCALE: 1 : 1

UNIT: mm

x. ± 0.35 UP to 100: $\pm 0.2\text{mm}$ x.x ± 0.25 100 to 200: $\pm 0.3\text{mm}$ x.xx ± 0.15 200 to 300: $\pm 0.4\text{mm}$ 300 to 400: $\pm 0.5\text{mm}$

SHEET: 4 OF 4

REV. R0

NOTE: